

Tissue Porcelain

Super Porcelain **EX-3** Super Porcelain **EX-3 PRESS**

CZR **CZR** **PRESS**



Noritake has line-uped 7 tissue colors in each category, EX-3 and EX-3 PRESS LF for PFM (porcelain fused to metal), CZR and CZR PRESS LF for PFZ (porcelain fused to Zirconia).

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Line-up tissue colors

These line-up tissue colors can reproduce lifelike gingival colors of crowns, bridges and implant-restorations.



Tissue 1
Average tissue color



Tissue 2
Light tissue color



Tissue 3
Dark tissue color



Tissue 4
Mix with 1, 2 or 3 to increase value



Tissue 5
Opacious reddish color for inside of tissue



Tissue 6
Bright pink tissue color



Tissue 7
Strong reddish color for the tissue surface

The example of Build-up Tooth area : CZR Gingival area : CZR PRESS LF



1 To increase the bonding strength between zirconia framework and porcelain, apply a very thin layer of Tissue 4 as wash-bake.



After baking.



2 Apply Tissue 4 (Low translucency and High value) to adjust translucency in the basal area of framework.



5 Apply Tissue 6 to create bright gingival color in the cervical area.



3 Apply Tissue 7 in the margin area of framework, to create strong reddish gingival color.



6 **Complication**
To control Brightness, Opacity and Reddish level can reproduce lifelike gingival color.

* SS Modifier (CZR), Opaque Modifier : (EX-3) and Internal Stain can be used for adjusting gingival color.